

# Montageanvisning

## Pelarform av papp

### Receipt/ Storage

- Before installing the tube, check if length, quality and labels are o.k.
- The tube should be stored dry and vertically, preferably in a shed.
- If the tube is stored outside, it may not contact the floor, but it should be placed on a platform.
- The top of the tube must be covered.

### Shortening

#### Smooth

- Mark the tube at desired length.
- If a zipper is present; Open the zipper just behind the mark and fasten the zipper with tape again. The tape starts on the inside and ends on the outside.
- If any holes should be drilled into the column former, make sure that the smooth foil around the hole is being fastened to the inside of the tube.
- Cut the tube at the mark and make sure that there is no dirt between the tube and the smooth foil on the inside of the tube.
- Check if the tube is undamaged and fasten the smooth foil with tape again.

#### Square

- Mark the tube at desired length.
- Cut the tube at the mark and make sure that there is no dirt between the tube and the smooth foil on the inside of the tube.
- Check if the tube is undamaged, e.g. check possible twisting of the polystyrene parts as a result of shortening the tube. Fasten the smooth foil with tape again. The tape starts on the inside and ends on the outside.
- If any holes should be drilled into the column former, make sure that the smooth foil around the hole is being fastened to the inside of the tube and the polystyrene parts.

### Installing/ pouring

- The tube should be installed in a way that the text on the label is legible.
- Use accessories (top and bottom yokes) for fixation. For lengths longer than 6 meters, more top yokes must be used. Support the column former with yokes, so that it is being anchored solidly. NEVER anchor the column former to loose parts such as a scaffolding.
- If the fixation is not done properly, it cannot be adjusted by pushing or twisting the top of the tube.
- After installing the tube, the top must be covered again until the pouring starts.
- Before pouring the concrete, check if the tube is dry and undamaged. If this is not the case, do not start the pouring.
- Always use a shoot. Never pouring the concrete directly on the top of the tube. This to prevent collapse of the inside layer. The free fall of the concrete cannot be more than 1 meter. The pouring velocity is (dependent on the quality of concrete) maximum 4 meters per hour.

### Removing the column former

- Anchor the zipper (steel wire) at the bottom and roll down the zipper (on e.g. a handle of a hammer).
- Do not pull the zipper with your bare hands.
- Pull down the zipper slowly, in an angle of maximum 30 degrees from the column former.
- While pulling down, constantly roll up the zipper.
- The best result will be achieved when the column former is being removed after 24 hours. The square tube should be removed within 48 hours.
- Reinstall the column former for protection after removing it from the concrete.

**For more information please check NEN 6722**

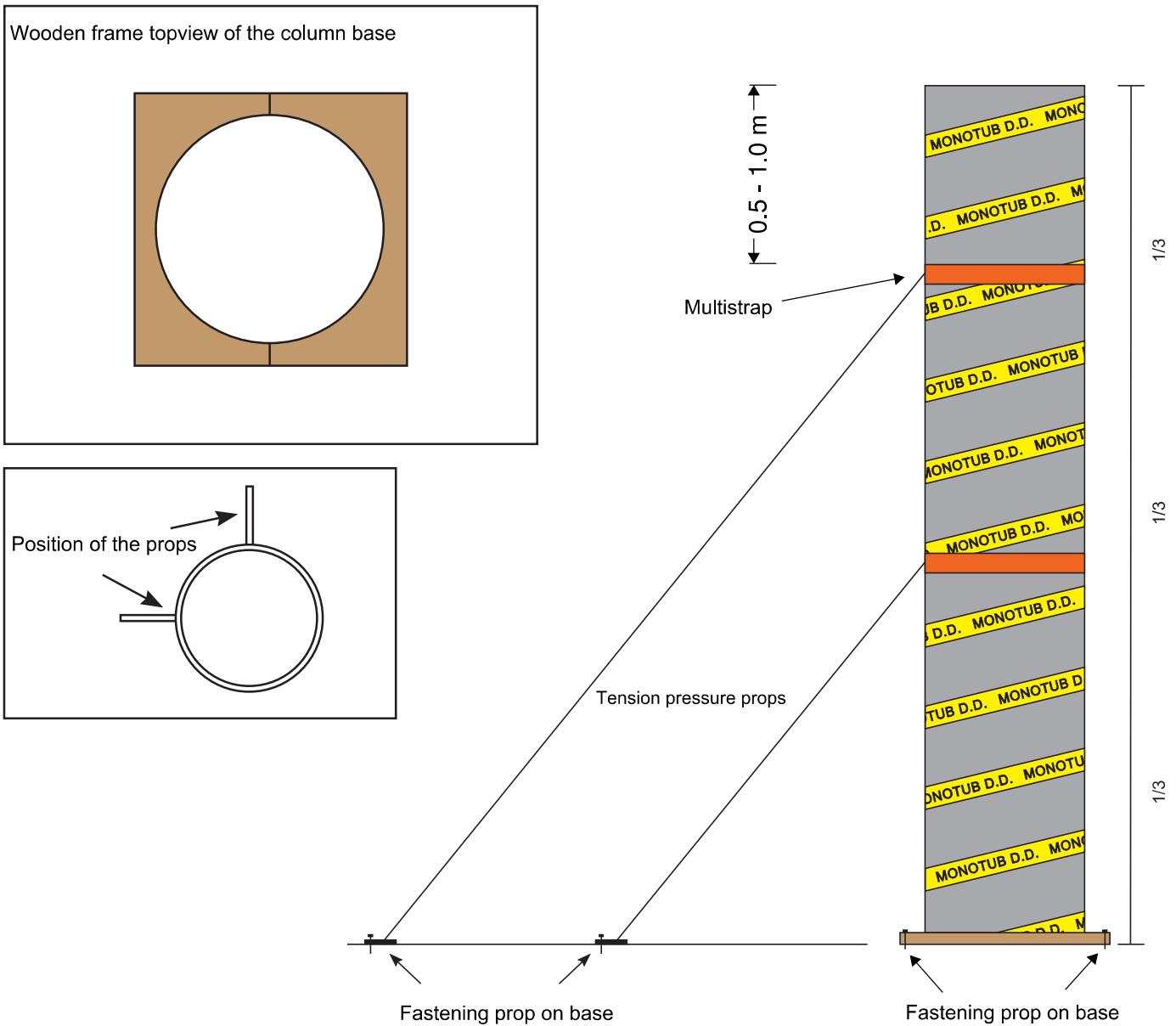
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## Monotub fixing instructions

Check the tube on damages on the in- and outside.  
Place the tube on the base in such a way that the text is legible.  
Fixate the tube with a bottom plate or wooden beams.  
Place the multistrap around the tube (above 6 meters use 2) and place the tension pressure props.

Always follow the supplied instructions.



*Använd alltid skyddsutrustning enligt arbetsplatsens riskbedömning*